## How to measure guide

Security doors - stacking sliding
To ensure the Prowler Proof ForceField ${ }^{\circledR}$ or Protec security screen doors you are ordering fit and perform perfectly, please follow the steps below. All doors should be ordered as make size. Please note all references should be taken from outside view looking in, as per ordering through COSI.

1 Make Size Limitations

ForceField - no midrail Max Height (mm) - 2500 Max Width (mm) - 1550

## ForceField - with midrai

 Max Height (mm) - 3000 Max Width (mm) - 1800Protec - no midrail Max Height (mm) - 2500
Max Width (mm) - 1300

Protec - with midrail Max Height (mm) - 2500 Max Width (mm) - 1800
(Mesh rotated 90 degrees)

2 Interlocks


Option 1:
Custom cut Interlock lengths equal height $\mathbf{E}$ minus $12=$ $\qquad$ mm

Option 2:
Notched Interlock lengths equal height A $A=$ $\qquad$ mm , then cut or notch to suit.

3 Width


Measure top, middle and bottom from vertical stile to inside the jamb as below B

Following Door Leading Door

B1 Top: $\quad$ Middle: $\quad$ Bottom:
B2 Top: $\quad$ Middle: $\quad$ Bottom:

## Following Door:

Make Width equals $(\mathbf{B} 2+\mathbf{D}+\mathbf{C})=$ $\qquad$ mm

## Leading Door:

Make Width equals $(\mathbf{B 1}-\mathbf{B 2})+(\mathbf{6 2}$ overlap $)-(\mathbf{6}$ striker $)=$ $\qquad$ mm

Note: Additional clearances may be required from system to system

4 Drop

Measure between the top of the tracks as indicated by dimension A.


Following Door
Leading Door

## Check measure

Measure height $\mathbf{A}$ along the fixed panel to check doors can slide back in the open position.

Check measure left: $\qquad$ _mm

Check measure right: $\qquad$ mm


## Leading Door

A Left (Centre) : $\qquad$ subtract $12=$ $\qquad$ mm

A Right: $\qquad$ subtract $12=$ $\qquad$ mm

Following Door
A Left: $\qquad$ subtract $12=$ $\qquad$ mm

A Right (centre) : $\qquad$ subtract $12=$ $\qquad$

Note: Use smallest measured height for door make size when ordering.
Both screen doors should be this height. Refer to Price Book 'Measurements,
Capabilities and Limitations' for bows, out of square and taper limits.

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Security doors - stacking sliding

5 Collecting Interlocks Leading to Following door connection (AS install) 2 panel - (x1 combination required) | 3 panel - ( $\times 2$ combinations required)


Option 1:
Notched Interlock lengths equals height $\mathbf{A}=\ldots \mathrm{mm}$, then cut or notch on site to suit.

Option 2:
Custom cut Interlock lengths equals
height $\mathbf{E}$ minus $12=$ $\qquad$ mm

Note: Additional clearances may be required from system to system.


6 Cover Strip

Interlock - Cover Strip P06-056
$\times 1$ required per concealed Interlock A total of 3-4 required per system.


7 Bug Strip



Pre-cut lengths

| $\square 900 \mathrm{~mm}$ | $\square 1550 \mathrm{~mm}$ |
| :--- | :--- |
| $\square 2100 \mathrm{~mm}$ | $\square 2500 \mathrm{~mm}$ |

Custom cut lengths $\qquad$ mm

8 Optional Bolts
*additional costs

Required $\square$ YesNo

Select Type $\square$ Patio bolt
Position on leading edge of following door

## 9 Handle Side



## Left Hand Side

$\square$ Left


Right Hand Side $\square$ Right

From the outside looking in which side will the handle be on. (On active leading door)

Note: Usually the same side as the handle on the existing glass door.

## 10 Lock Height



Note: Select one position only.

The security door's handle can be above or below the existing door's lock/handle.

Above: Measure from jamb to top of existing door's
lock/handle: $\qquad$
Add $25 \mathrm{~mm}=$ $\qquad$ _mm
Below: Measure from jamb to bottom of existing door's lock/handle: $\qquad$
Subtract $185 \mathrm{~mm}=$ $\qquad$ mm

